

Amendment to service and installation manual for VIADRUS HERCULES U 26 boiler

On the anchor bolts on the rear section there are the springs that compensate the minor expansion differences on the body caused by temperature changes.

Anchor bolts mounting procedure:

Put anchor bolts (4 pc) in lugs welded on the boiler body sections so that the front end of bolts does not exceed the lug on the front section more than by 15 mm.

Secure the anchor bolts (4pc) on the front section with washers 10,5 (4 pc) and nuts M10 (4 pc).

Put the springs (4 pc) on the anchor bolts in the rear section behind the lug (4 pc) and then secure with washers 10,5 (4 pc) and nuts M10 (4 pc).

The use of the torque spanner set to the 2 Nm tightening torque with +/- 20 % accuracy is recommended when tightening the anchor bolts.

